



AlTiN Coated

Double Margin, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (1181-.2205)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
3.00MM	.1181	28	23	66	3.0	RDX5200
#31	.1200	1.102	.906	2.600	1/8	RDX5201
3.10MM	.1220	28	23	66	4.0	RDX5202
1/8	.1250	1.102	.906	2.600	1/8	RDX5203
3.20MM	.1260	28	23	66	4.0	RDX5204
#30	.1285	1.102	.906	2.600	5/32	RDX5205
3.30MM	.1299	28	23	66	4.0	RDX5206
3.40MM	.1339	28	23	66	4.0	RDX5207
#29	.1360	1.102	.906	2.600	5/32	RDX5208
3.50MM	.1378	28	23	66	4.0	RDX5209
9/64	.1406	1.102	.906	2.600	5/32	RDX5210
3.60MM	.1417	28	23	66	4.0	RDX5211
3.70MM	.1457	28	23	66	4.0	RDX5212
3.80MM	.1496	36	29	74	4.0	RDX5213
#24	.1520	1.417	1.142	2.910	5/32	RDX5214
3.90MM	.1535	36	29	74	4.0	RDX5215
5/32	.1562	1.417	1.142	2.910	5/32	RDX5216
4.00MM	.1575	36	29	74	4.0	RDX5217
#21	.1590	1.417	1.142	2.910	3/16	RDX5218
4.10MM	.1614	36	29	74	5.0	RDX5219
4.20MM	.1654	36	29	74	5.0	RDX5220
4.30MM	.1693	36	29	74	5.0	RDX5221
11/64	.1719	1.417	1.142	2.910	3/16	RDX5222
4.40MM	.1732	36	29	74	5.0	RDX5223
4.50MM	.1772	36	29	74	5.0	RDX5224
4.60MM	.1811	36	29	74	5.0	RDX5225
4.70MM	.1850	36	29	74	5.0	RDX5226
3/16	.1875	1.732	1.378	3.230	3/16	RDX5227
4.80MM	.1890	44	35	82	5.0	RDX5228
4.90MM	.1929	44	35	82	5.0	RDX5229
5.00MM	.1968	44	35	82	5.0	RDX5230
5.10MM	.2008	44	35	82	6.0	RDX5231
13/64	.2031	1.732	1.378	3.230	1/4	RDX5232
5.20MM	.2047	44	35	82	6.0	RDX5233
5.30MM	.2087	44	35	82	6.0	RDX5234
5.40MM	.2126	44	35	82	6.0	RDX5235
5.50MM	.2165	44	35	82	6.0	RDX5236
7/32	.2187	1.732	1.378	3.230	1/4	RDX5237
5.60MM	.2205	44	35	82	6.0	RDX5238



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For detailed tolerance information, see page 329.